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## Synthesis of 4-Iodo-4-deoxy-D-glucose

Gilles Bignan, Christophe Morin \*, Michel Vidal

Laboratoire d'Etudes Dynamiques de la Structure et de la Sélectivité,  
Chimie Recherches, Université de Grenoble, 38402 Saint Martin d'Hères (France).

**Abstract:** *Triflation/iodination of appropriately substituted D-galactose derivatives enables the preparation of 4-deoxy-4-iodo-D-glucose without epimerisation.*

Amongst molecules suitable for medical imaging, D-glucose stands with special distinction. Its utilization as an energy source in brain or myocardial tissues is well documented, with abnormal glucose metabolism in cancer cells also calling for D-glucose-based tracers<sup>1, 2</sup>. The use of SPECT (Single Photon Electron Computer Tomography) imaging techniques calls for the introduction of an iodine atom into D-glucose so as to enable the subsequent labelling with a gamma-emitter iodine isotope (such as <sup>123</sup>I or <sup>131</sup>I)<sup>3</sup>. 1-Iodo-1-deoxy-D-glucose being notably unstable<sup>4</sup>, such efforts have concentrated on the preparation of D-glucose analogues where iodine substitutes the hydroxyl groups at positions -2<sup>5-7</sup>, -3<sup>8</sup> or -6<sup>9</sup>.

We now report the preparation of the "missing analogue", namely 4-iodo-4-deoxy-D-glucose, **1**, because there is particular incentive to substitute position -4; indeed, structure / activity relationship studies carried out by Barnett *et al.* on a number of analogues<sup>10,11</sup> have shown that entry of D-glucose into the cell through facilitated diffusion<sup>12</sup> was mediated by the "right-side" of the molecule, that is, in an oriented way. Hence, modifications at C-4 (i.e. on the "left side") should minimize unfavorable interactions with the D-glucose transporter protein<sup>13,14</sup>.

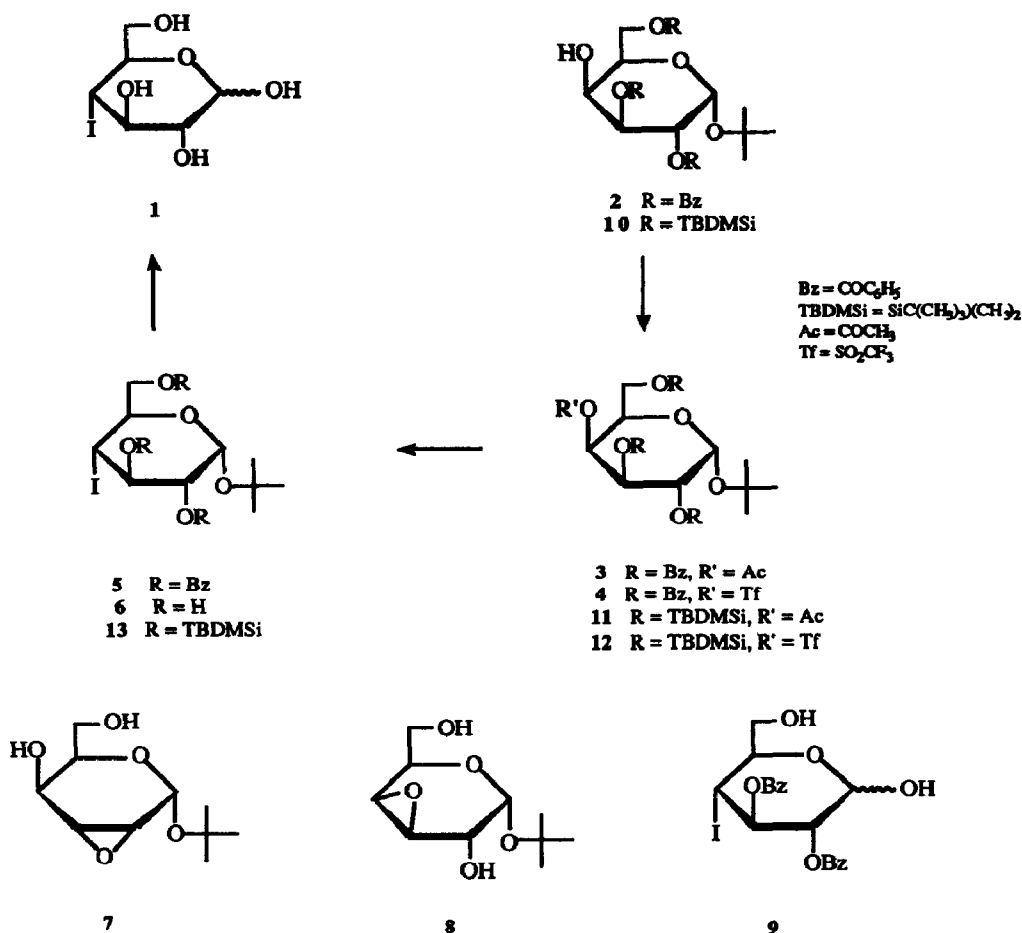
The synthetic scheme calls for the introduction of iodine by an efficient, unambiguous process since epimerization may occur at the iodinated carbon<sup>15-17</sup> during the course of the reaction. This is due to the fact that iodine can act either as a nucleophile or as a nucleofuge and thus guided our decision to displace a triflyl leaving group with an iodide ion. Since this reaction proceeds with inversion of configuration, access to a suitable derivative of D-galactose having a free 4-OH group became necessary.

In t-butyl D-galactoside, the anomeric nature determines the relative reactivities of hydroxyl groups<sup>18</sup>. For the beta anomer the order of reactivity is 6-OH >> 3-OH > 4-OH ~ 2-OH whereas it is 6-OH >> 3-OH ~ 2-OH > 4-OH for the alpha anomer. This difference in reactivity has been attributed to the axial vs. equatorial

relationships of vicinal substituents <sup>19</sup>, hence it is necessary to work with an alpha *galacto* epimer so as to discriminate the hydroxyl group at position -4. Reaction <sup>18</sup> of t-butyl  $\alpha$ -D-galactoside with benzoyl chloride gave a tribenzoate in 76 % yield; when recorded in C<sub>6</sub>D<sub>6</sub>, its <sup>1</sup>H nmr spectrum showed separation of all proton resonances but the low field signal at 4.1 ppm (also coupled with an exchangeable proton) did not however reveal coupling with H-5 which, if corresponding to H-4 of 2, would imply a particular geometry. This ambiguity was removed using the acetate derivative 3, a clear double doublet being observed for H-4 ( $\delta$  5.75 ppm,  $J_{4,3} = 3.5$  Hz;  $J_{4,5} = 1$  Hz). Triflation <sup>20</sup> of 2 then gave a surprisingly stable crystalline triflate 4 isolated in 61 % yield after chromatography. The iodo derivative 5, obtained in 88 % yield by triflate displacement with sodium iodide <sup>21</sup> was then shown to possess the expected *gluco* configuration ( $J_{4,3} \sim J_{4,5} = 10.5$  Hz), no *galacto* epimer resulting from a double displacement with iodide <sup>15</sup> being observed. Removal of the benzoates was carried out (MeONa cat. - MeOH) to afford 6 in a rather low yield (40 %) since the desired product was always accompanied by an epoxide (tentative structure 7 or 8) - ester cleavage of 5 by lithium hydroperoxide <sup>22</sup> or potassium cyanide <sup>23</sup> led to no improvement. Final deprotection of the anomeric position was then best accomplished with Amberlite IR 120 (H<sup>+</sup>) in refluxing water to give 1 in 80 % yield. It is of interest to note that if anomeric deprotection is attempted directly on 5, no reaction can be observed with Amberlite, Lewis acids <sup>24</sup> or trifluoroacetic acid <sup>25</sup> and even harsher conditions (HCl 2N reflux for 2 days) only resulted in a very low yield of dibenzoate 9. An alternative choice of protecting groups which would allow simultaneous regeneration of the anomeric position and of the other hydroxyl groups was then considered.

Reacting the alpha anomer of tert-butyl D-galactopyranoside, 2 <sup>18</sup> with a bulky silyl chloride (TBDMSiCl - 4.2 equiv.) <sup>26</sup> gave trisilylated 10 in 62 % isolated yield. That the 4-OH had not been silylated was best proven, as described above, using the acetate derivative 11. Triflation <sup>27</sup> of 10 was complicated by the fact that, in this case, the triflate 12 was quite fragile <sup>28</sup> and could not be isolated without substantial losses. It was also important to stop triflation before the reaction was complete to avoid the formation of by-products. Iodination <sup>29</sup> was thus carried out on a mixture of 10 and 12 but the desired iodide 13 could nevertheless be obtained in 64 % isolated yield from 10 after chromatography. Exclusive formation of the *gluco* isomer, as shown by the vicinal couplings of H-4 (8 and 11 Hz), was observed here also. Simultaneous acidic deprotection (Amberlite IR 120 (H<sup>+</sup>) - 30 equiv. - 80 °C, 3 days - 37 %) of all protecting groups (i.e. the silyl ethers and the t-butyl glycoside) then gave 1 <sup>30</sup>, in a straightforward manner, thus avoiding the sequential base/acid treatment previously necessary in the benzoate series.

As a single iodine atom is of less steric hindrance than the iodoallyl group already introduced at position -4 <sup>31,32</sup> 1 brings more similarity to the natural substrate, D-glucose. A short synthetic route to 1, having now been established, opens up the way for the subsequent synthesis of adequately labelled substrates and their assessment for D-glucose tracers towards SPECT imaging.



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20. To a 0.1 M pyridine solution of **2** at -10 °C, was added over 5 min. freshly distilled triflic anhydride (2.45 equiv.) After stirring for 60 min. at 4 °C then 45 min. at rt, ice was added and the crude extract obtained after CH<sub>2</sub>Cl<sub>2</sub> extraction could be purified (cc on silica gel, eluting with AcOEt:hexane 1:4) to get **4** (m.p. 109-111 °C; [α]<sub>D</sub><sup>20</sup> = + 103 (c= 1; CH<sub>2</sub>Cl<sub>2</sub>).
21. To a 0.01 M acetone solution of **4** in the dark, was added 1.2 equiv. of sodium iodide and the mixture stirred at 50 °C for 16 hrs. After evaporation of the solvent, the crude mixture was examined by nmr then purified by cc on silica gel (eluting with CH<sub>2</sub>Cl<sub>2</sub>) to afford **5** (m.p. 114 - 115 °C; [α]<sub>D</sub><sup>20</sup> = + 93 (c= 0.5; CH<sub>2</sub>Cl<sub>2</sub>).
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27. To a 0.07 M pyridine solution of **10** at -10 °C, was added freshly distilled triflic anhydride (5 equiv.) at a rate so as to avoid the formation of a pasty solid. After stirring for 15 min. at -10 °C, 30 min. at 4 °C and 1.5 hour at rt, the reaction mixture was hydrolyzed by addition of a pH=7.4 phosphate buffer. The iodination step was immediately performed on the crude reaction mixture obtained after extraction with CH<sub>2</sub>Cl<sub>2</sub> and evaporation of the volatiles.
28. Except for the unstable triflate **12**, all new compounds presented analytical and /or spectroscopic data in accord with the proposed structures.
29. To a 0.05 M acetone solution of the mixture of **10** and **12** was added sodium iodide (1.15 equiv. / **12**, the relative ratios of **10** and **12** being determined by <sup>1</sup>H nmr) and the reaction stirred in the dark at 50 °C for 18 hrs. After cooling, filtration and evaporation of the volatiles the crude mixture could be purified by cc on silica gel (eluting with CH<sub>2</sub>Cl<sub>2</sub>) to afford pure **13** [α]<sub>D</sub><sup>20</sup> = + 15 (c= 0.5; CH<sub>2</sub>Cl<sub>2</sub>); the 64 % isolated yield is based on a 60 % conversion, 40 % of **10** being recovered after cc.
30. **1** is obtained in 13-14 % overall yield from t-butyl α - D-galactoside by either route : [α]<sub>D</sub><sup>23</sup> = -3 (10 minutes) and -12 (70 minutes) (c=0.3 ; MeOH). The following nmr assignments were secured with TOCSY 1D and multiple quanta correlations experiments. <sup>1</sup>H nmr (500MHz, D<sub>2</sub>O) : 5.28 (d, 1H, J<sub>1,2</sub> = 3.7, H-1 α) ; 4.67 (d, 1H, J<sub>1,2</sub>=8.0, H-1β) ; 4.24-4.20 (M, 1H, H-5 α) ; 4.11-4.08 (m, 1H, H-6 β) ; 4.00-3.98 (m, 2H, H-6 and H-6'α) ; 3.96-3.93 (m, 1H, H-6' β) ; 3.94-3.92 (m, 1H, H-3 α) ; 3.90-3.85 (M, 2H, H-4 and H-5 β) ; 3.88-3.85 (M, 1H, H-4 α) ; 3.74 (dd, 1H, J<sub>3,2</sub>= 9.1 and J<sub>3,4</sub>=10.3, H-3 β) ; 3.53 (dd, 1H, J<sub>1,2</sub> = 3.7 and J<sub>2,3</sub> = 9.2, H-2 α) ; 3.23 (dd, 1H, J<sub>1,2</sub> = 8.0 and J<sub>2,3</sub> = 9.1, H-2β). <sup>13</sup>C nmr (125MHz, D<sub>2</sub>O) : 95.9 (C-1 β) ; 92.2 (C-1 α) ; 77.2 (C-3 β) ; 76.8 (C-5 β) ; 75.15 (C-2 β) ; 73.7 (C-3 α) ; 72.7 (C-5 α) ; 72.1 (C-2 α) ; 63.1, 63.05 (C-6 α and C-6 β) ; 30.3, 30.9 (C-4 α and C-4 β).
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